



1/10

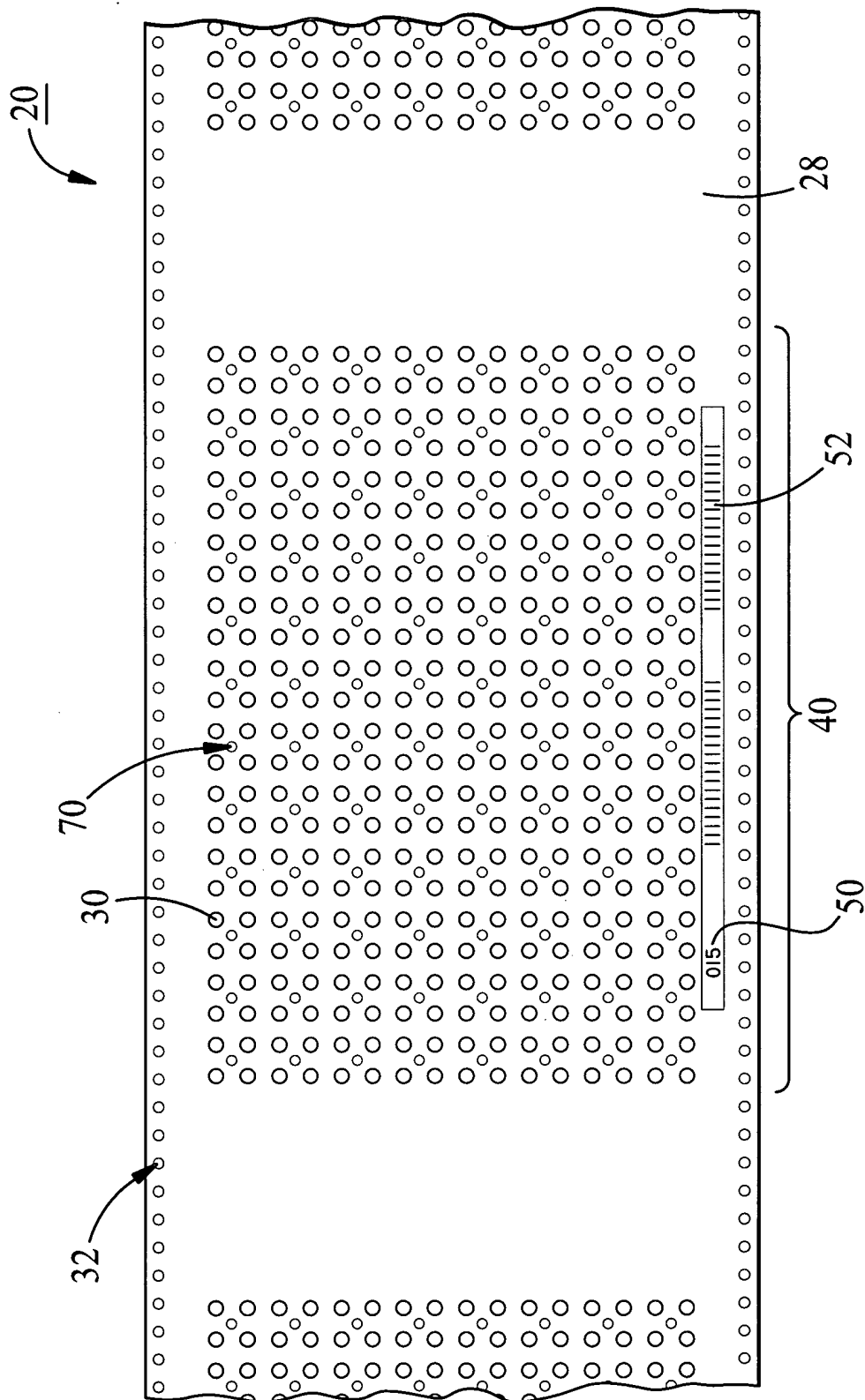


FIG. 1



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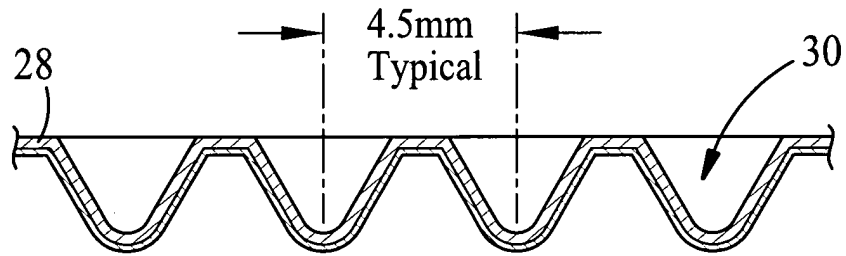


FIG. 2

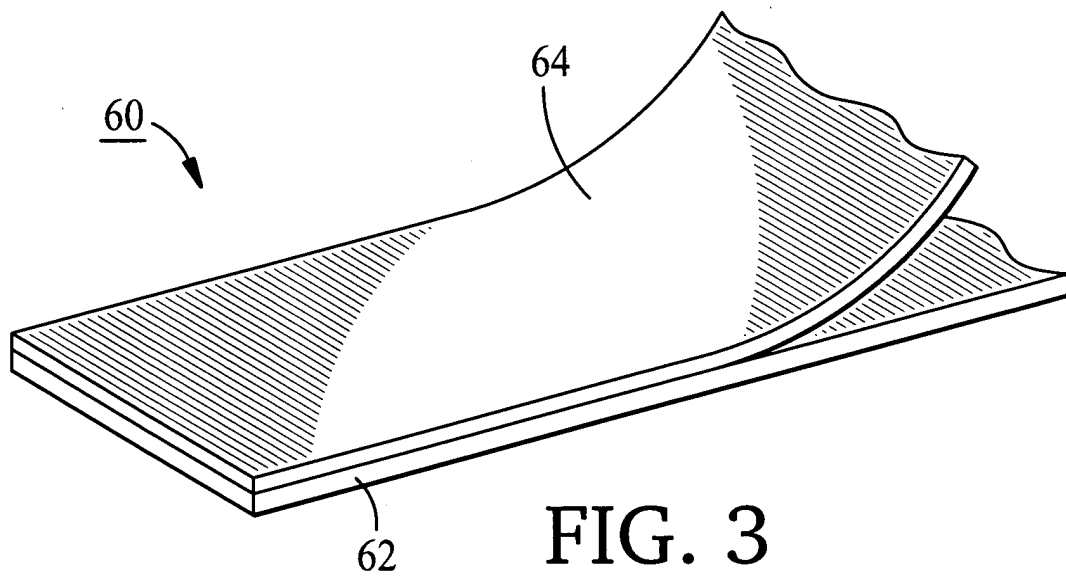


FIG. 3

A cross-sectional view of a multi-layered structure 20. The structure consists of several layers. At the top is a thick layer 60 with diagonal hatching. Below it is a thin layer 30. Underneath layer 30 is a series of repeating, downward-pointing, sawtooth-shaped features 28. These features are formed by a layer 64 on top of a layer 62. Below the sawtooth features is a layer 80. At the bottom of the structure is a thick layer 82 with diagonal hatching. A central region of the structure is labeled 70. The bottom-most layer is labeled 84. An arrow points to the right side of the structure, labeled "Vacuum".

A cross-sectional view of a roller assembly 20. It features a roller 90 with a central shaft 62 and a roller body 64. The roller 90 is positioned above a substrate 28, which has a wavy surface 30. A layer 92 is shown between the roller 90 and the substrate 28. A base 80 is located below the substrate 28.

FIG. 5



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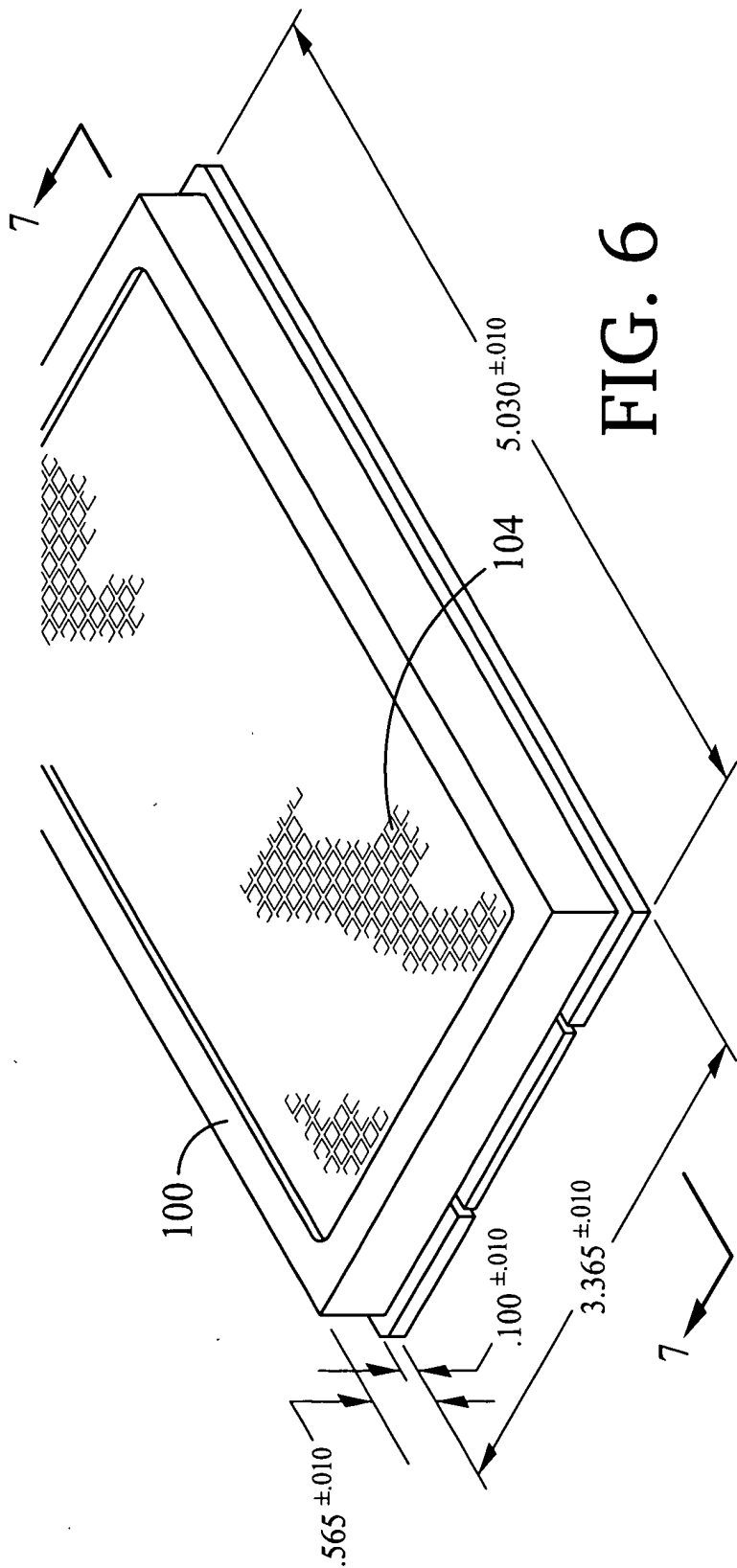


FIG. 6

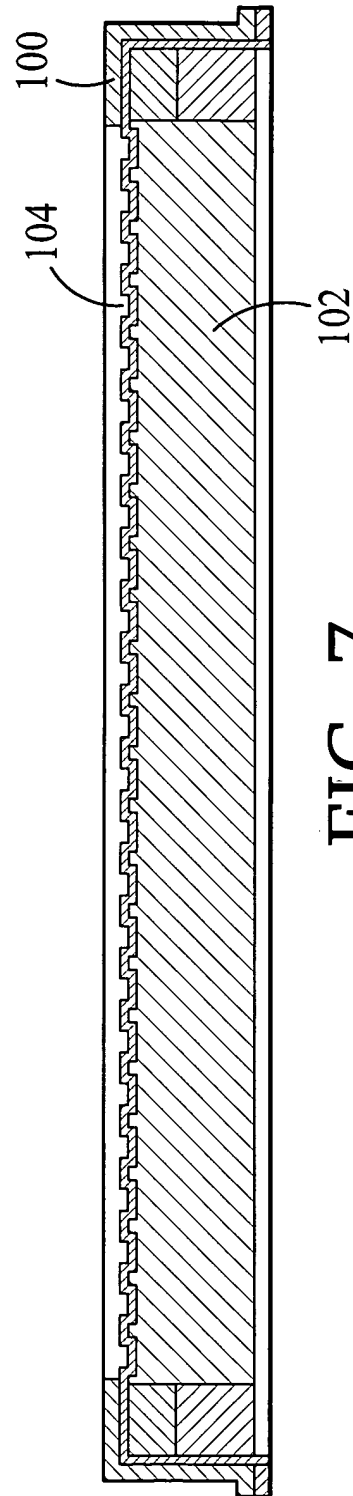


FIG. 7



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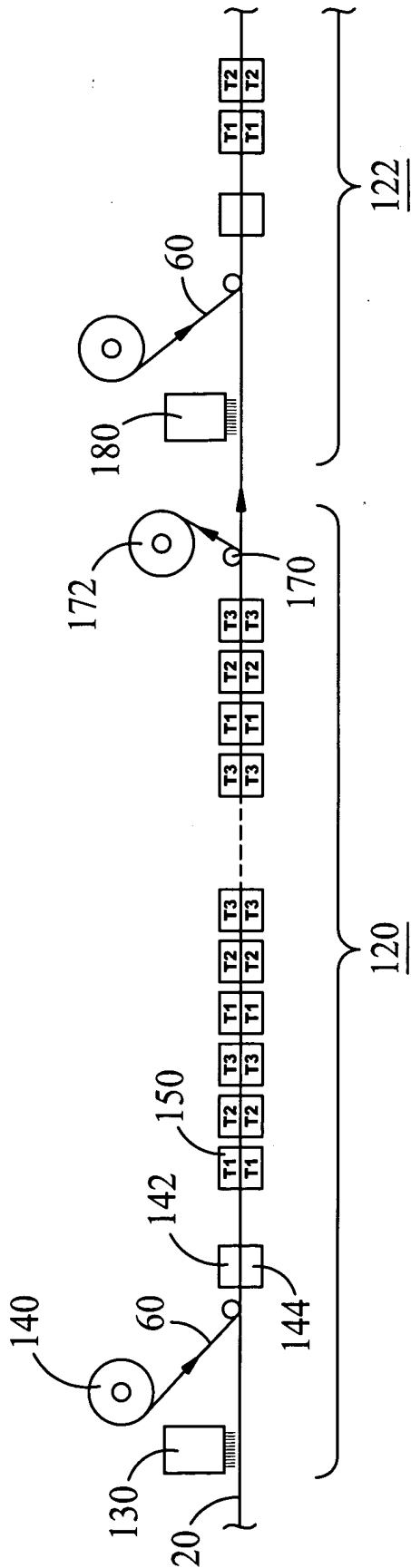


FIG. 8

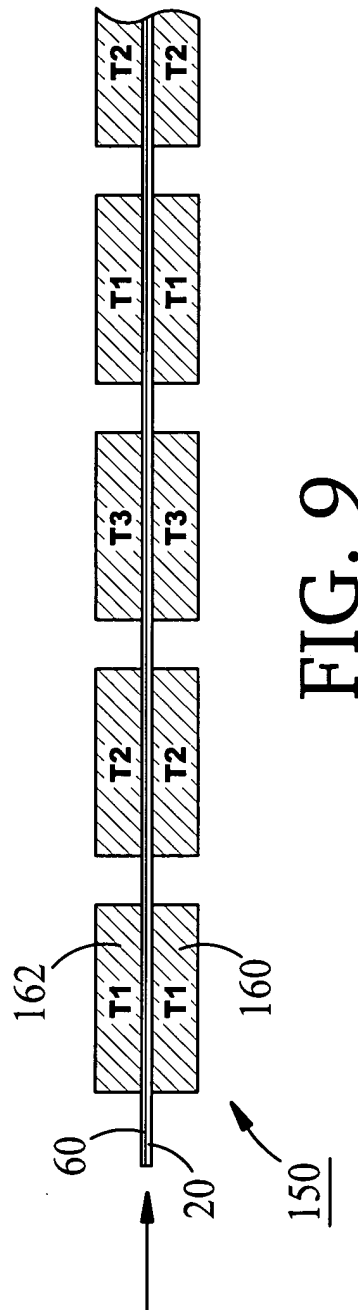


FIG. 9



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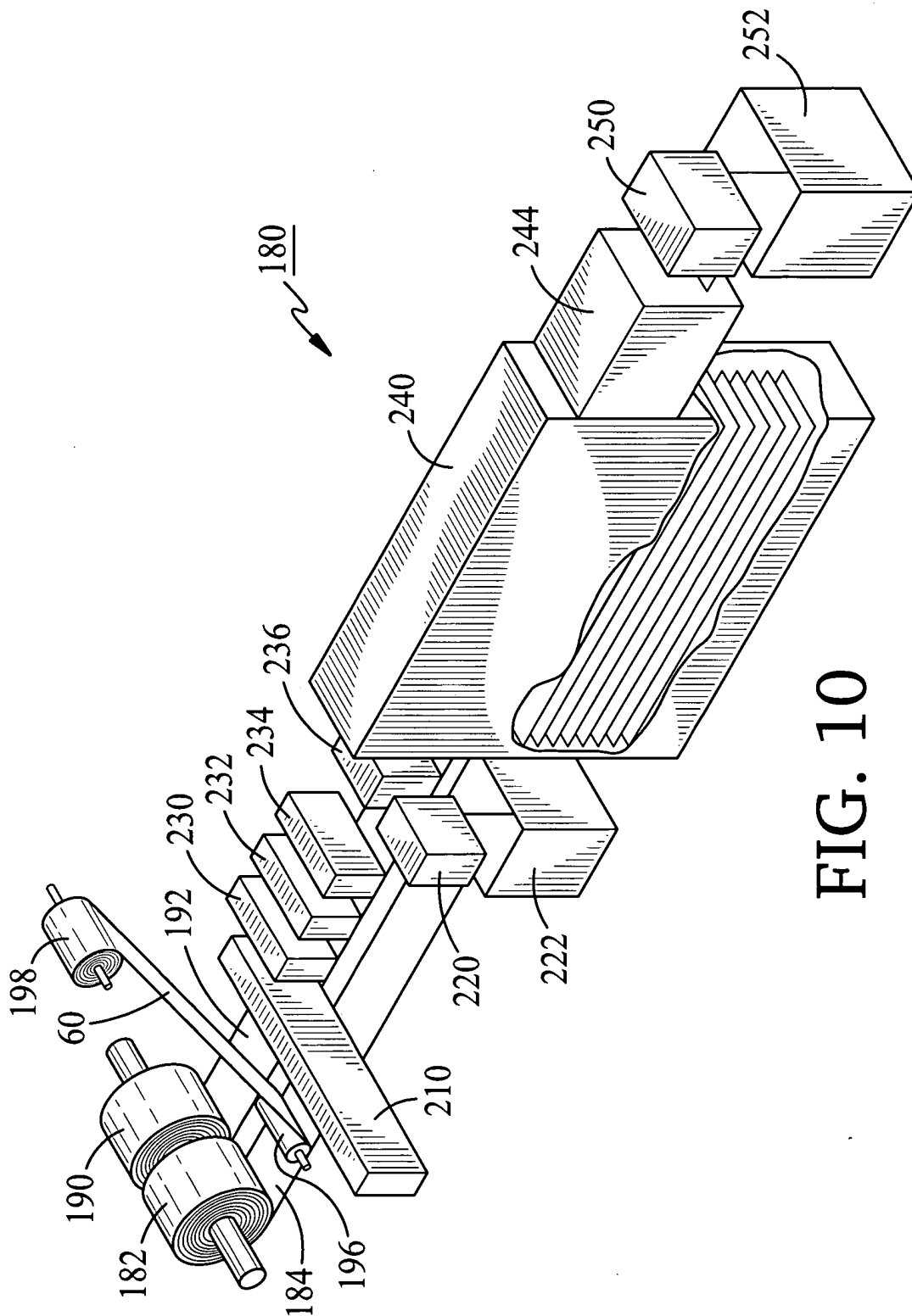
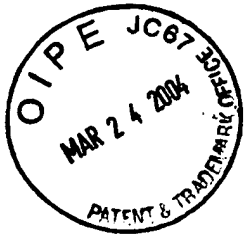


FIG. 10



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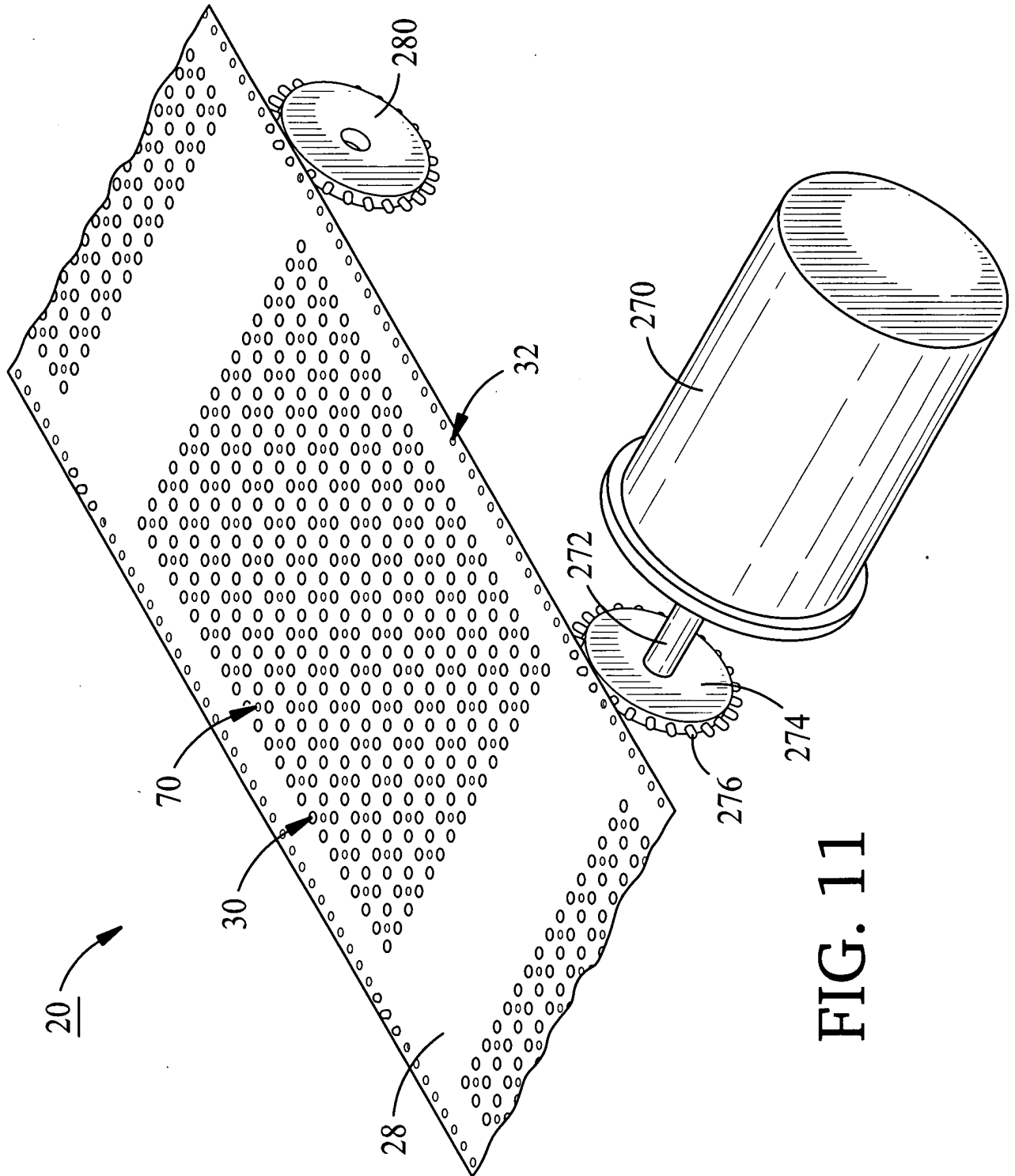


FIG. 11



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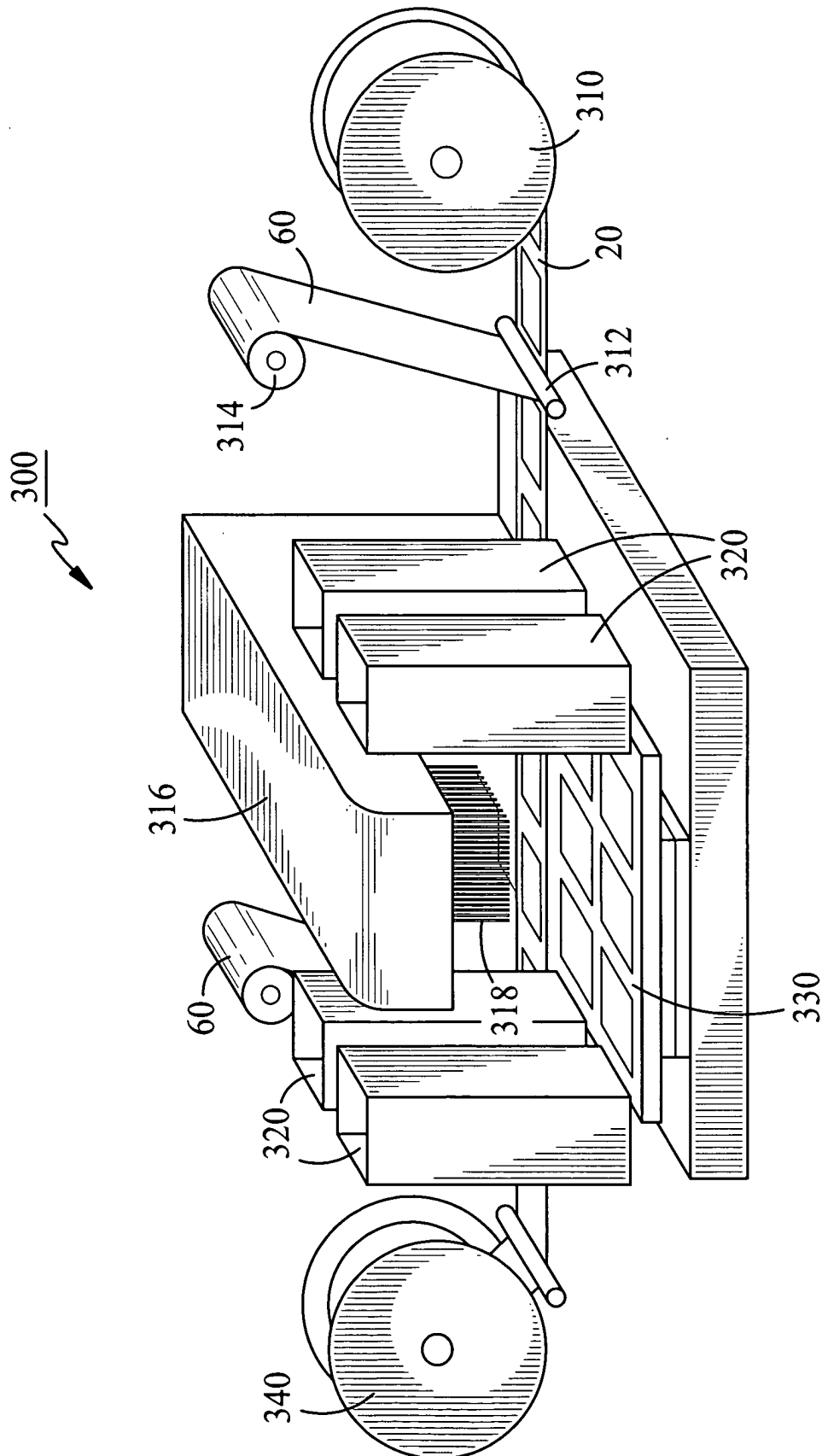


FIG. 12





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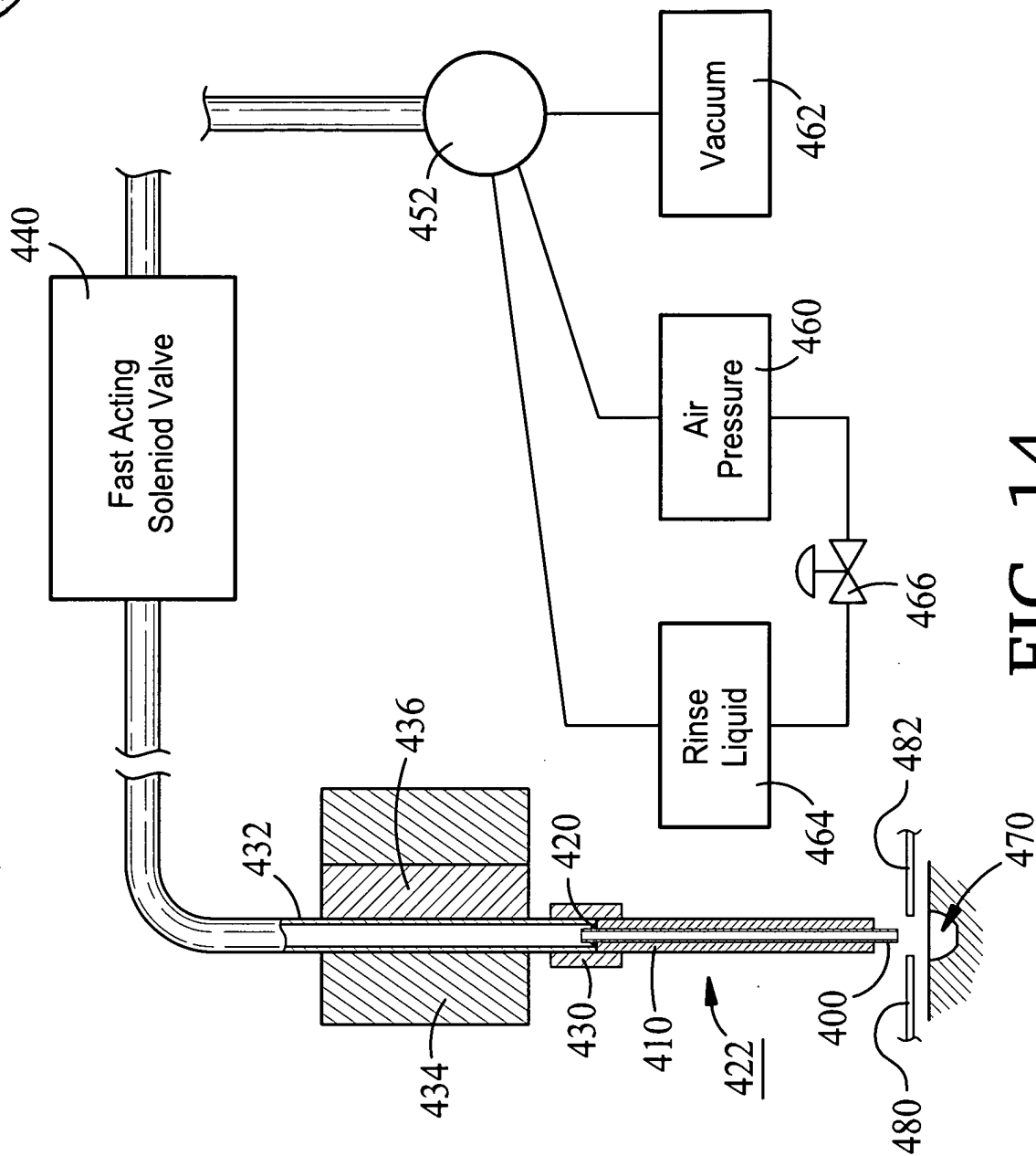


FIG. 14

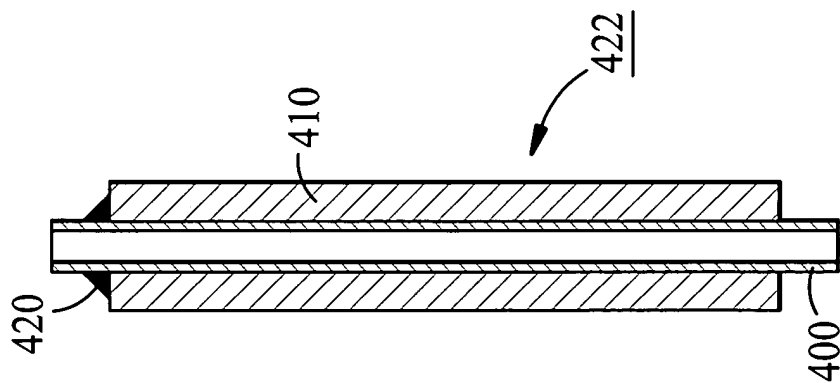
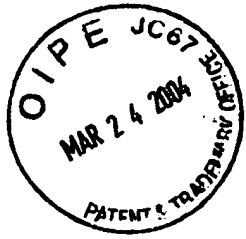


FIG. 13



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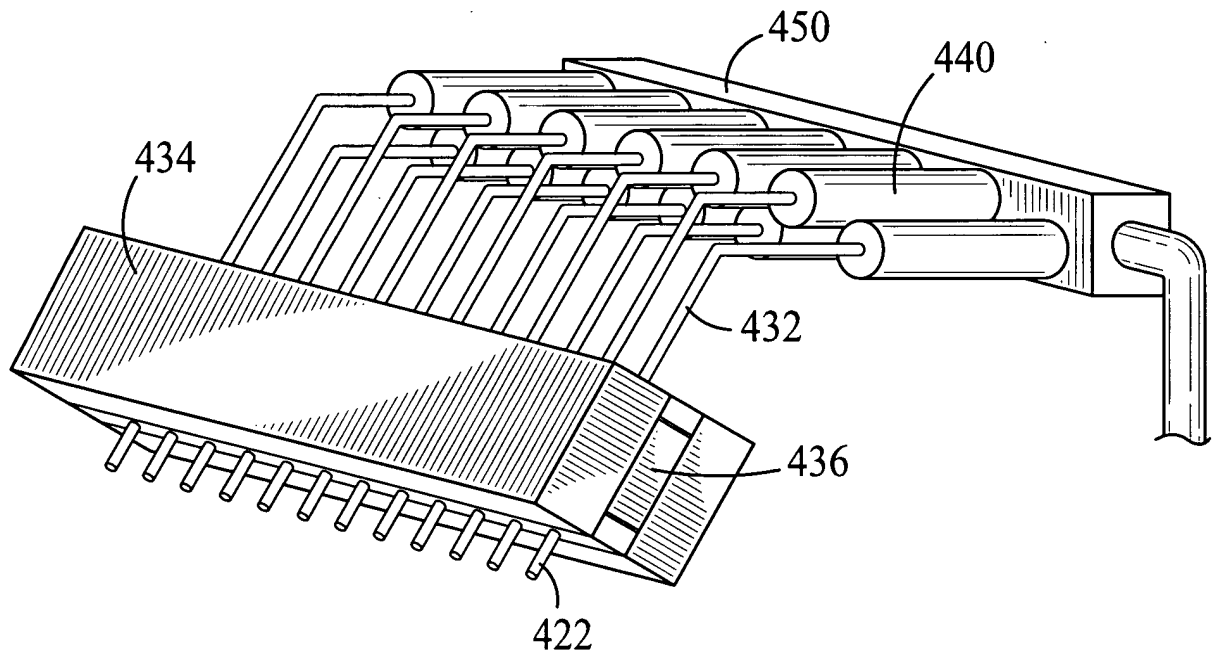


FIG. 15